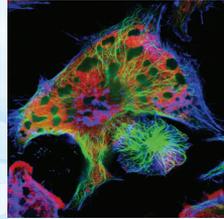
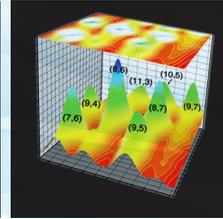


CiCi-Raman-NIR Spectrometer



For OEM
Industrial Applications

CiCi-Raman-NIR Spectrometer

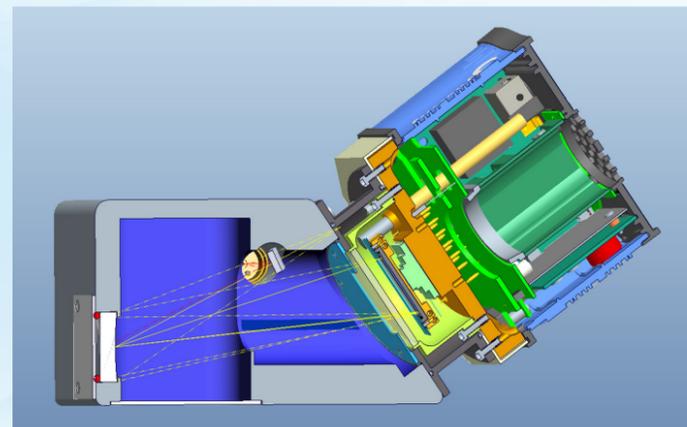
Overview

HORIBA Scientific is the world leader in Raman spectroscopy, with a long history in the technique. HORIBA OEM has pioneered Raman systems for spectroscopy, designing and manufacturing them for over four decades. We provide miniature spectrometers and systems for industrial applications such as process control, security, pharmaceutical, medical and semiconductor. The CiCi-Raman-785 is our high performance spectrometer featuring an aberration-corrected concave holographic grating configured with Horiba Scientific's Sincerity™ TE-cooled CCD camera with a VIS-NIR 2048 x 70 detector, in a TE-cooled Head at -50° C.

Applications

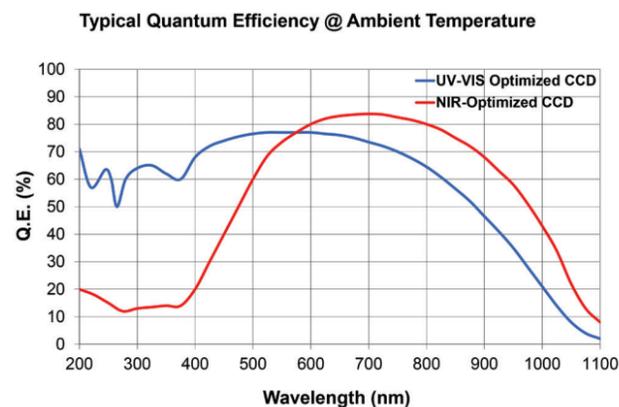
- Process Control
- Pharmaceuticals and Cosmetics
- Geology and Mineralogy
- Carbon Materials
- Life Sciences
- Forensic and Security
- Semiconductor
- Food and Beverage Safety

Optical and Mechanical Layout



CiCi-Raman-NIR strudy optical housing with TE-cooled Sincerity CCD detector.

Quantum Efficiency of the CCD Detector



Features

Rugged design for ultra-high stability and in-situ monitoring

Deep cooled CCD with high quantum efficiency

Super long exposure time

High resolution of < 0.6 nm selectable resolution and throughput

Competitively priced

Available for 785 nm and 532 nm excitation wavelengths

Stable and robust

General Spectrometer Specifications

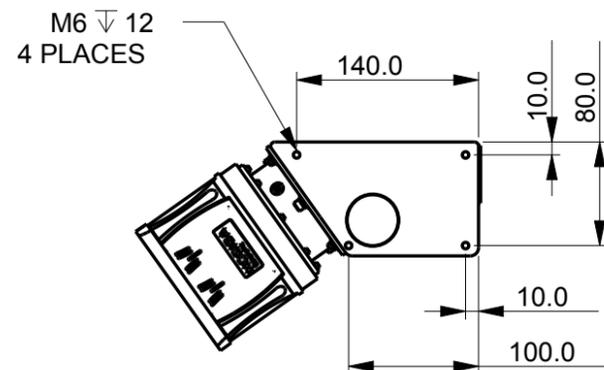
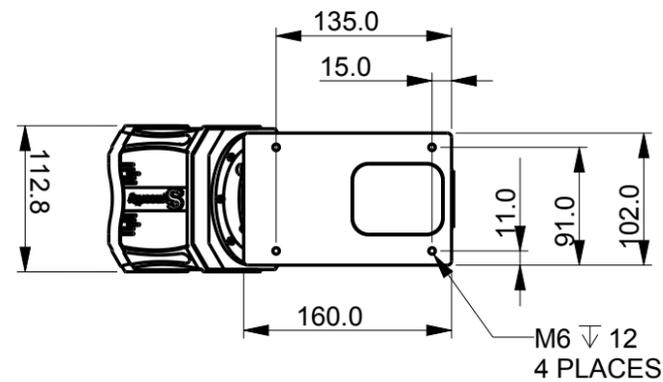
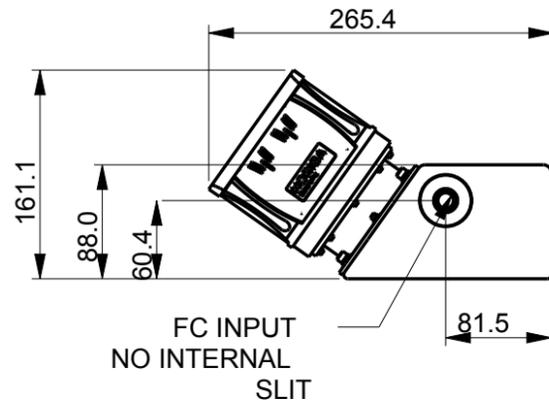
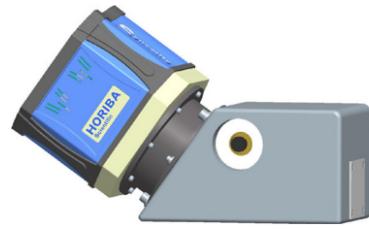
Spectral Coverage	785 - 1060 nm 150* - > 3300 cm ⁻¹
Spectrometer Input	0.1 NA fiber for F/5 version 0.22 NA fiber for F/2.3 version
Spectral Resolution (at F/5)	< 0.6 nm from 780 nm to 965 nm < 1.5 nm from 965 nm to 1,060 nm 6 cm ⁻¹ at 1777 cm ⁻¹ 7 cm ⁻¹ at 2518 cm ⁻¹
Focal Length	140 mm
Optical Dispersion	9.77 nm/mm; 0.137 nm/pixel
Stray Light	< 0.1% (typical)
Wavelength Accuracy	0.025 nm
F#	F/2.3 (for highest sensitivity) F/5 (for the most compact and highest resolution configuration)
Software	Basic acquisition software for initial evaluation (DLLs provided for software integration)

OEM SYNCERITY™ Scientific Camera with 2048 x 70 – VIS-NIR Optimized CCD*

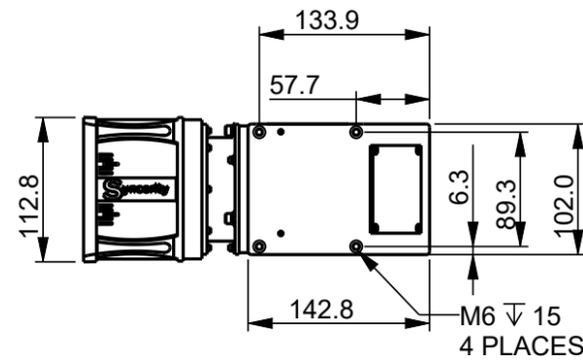
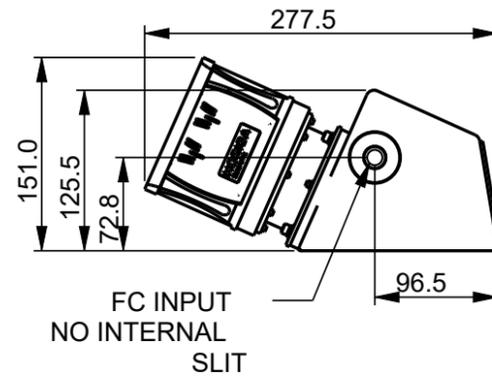
Quantum Efficiency at 20° C	Standard Type NIR
CCD Sensor Format	2048 x 70
CCD Pixel Size	14 x 14 μm
CCD Height	1 mm
CCD QE at 20° C	60% at 500 nm; 80% at 600 nm; 80% at 800 nm 68% at 900 nm; 42% at 1000 nm; 20% at 1,060 nm See curve on the previous page.
Deep Thermoelectric Cooling	-50° C @ +25° C ambient or -40° C @ +40° C ambient. Yields low dark current suitable for most OEM and many research applications
Single Pixel Well Capacity	50,000 e ⁻ /pixel (minimum); 60 000 e ⁻ /pixel (typical)
Serial Register Full Well Capacity	250,000 e ⁻ /pixel (minimum); 500 000 e ⁻ /pixel (typical output register saturation)
Scan Rates	45 kHz and 500 kHz
Readout Noise (at 45 kHz and at -50° C)	10 e ⁻ (typical) to 12 e ⁻ (maximum)
Readout Noise (at 500 kHz and at -50° C)	20 e ⁻ (typical) to 25 e ⁻ (maximum)
Dynamic Range (typical)	55,500:1
Maximum Spectral Rate	20 Hz at 45 kHz scan rate; 189 Hz at 500 kHz scan rate
Digitization	16-bit ADC
Non-linearity (measured on each camera)	<0.15% (typical) at 45 kHz (0.4% maximum) <0.20% (typical) at 500 kHz (1% maximum)
Dark Current at -50° C Note: Pixel Size = 14 μm	0.025 e ⁻ /pixel/s (typical)
Software-adjustable Gains	2, 4, and 10 e ⁻ /count at -50° C
Communication	USB 2
Environmental Conditions	Operating temperature 0° C to 40° C ambient Relative humidity <70% (non-condensing) Storage temperature -25° C to 45° C
Power Requirements AC/DC Power Supply (provided)	90-264 VAC, 47-63 Hz

System Mechanical Drawings

F/5 version drawing



F/2.3 version drawing



All dimensions in mm

Best Selling Miniature Spectrometers for OEM Industrial Applications

Fiber-coupled USB Spectrometers:

MiniVS20 Spectrometer with Linear UV-VIS CMOS or NIR INGAAS sensor



OEM hand-held spectrometer covering 190 to 1,700 nm for various low stray light applications

- Aberrations corrected concave holographic grating options
- VIS configuration featuring a 1.7" x 1.9" x 2" size combined with full F/2.3 optics for high Signal to Noise
- High throughput, compactness and long term reliability

MiniVS70 VIS Spectrometer with FI CMOS or BI CCD



NEW miniaturized VS70 configuration

- Based on high performance aberration corrected concave gratings fitted with a custom order-sorting filter to eliminate higher orders
- Low cost combined with high performance and low stray light
- Long term opto-mechanical stability and choice of front-illuminated linear CMOS or back-illuminated CCD sensors

VS70 UV-VIS-NIR Spectrometer with uncooled / TE-cooled CCD



Compact Versatile most popular VS70 OEM Spectrometer and OES configurations

- Based on high performance aberration corrected concave gratings with full F/2.3 aperture
- Affordable, high throughput, robust and stable
- Electronics drivers ranging from **USB-2 to Ethernet and EtherCAT**

CiCi-Raman-NIR with scientific camera optimized for 785 nm



Most compact OEM Raman spectrometer with aberration corrected holographic grating

- Covers 150-3,300 cm⁻¹
- High efficiency and low stray light
- Available in F/2.3 and in compact F/5 configurations
- -50C deep-cooled scientific CCD camera with minimized etaloning and high NIR QE

PoliSpectra® Quad Spectrometer for simultaneous acquisition of 4 VIS spectra



CCD spectrometer for simultaneous acquisition from 4 fiber inputs (470-730 nm)

- High-speed electronics (as fast as <1.5 msec readout time for 4 spectra)
- QUAD-channels high throughput system (f/2.3) and ultra-low stray light
- Industrial low-light applications from low light fluorescence to reflectance

PoliSpectra® M116 8-32 channel MultiTrack UV-VIS-NIR CMOS spectrometer



Fiber-coupled multi-spectra system with 8 to 32 channel simultaneous measurements

- Concentric optical design with UV extended spectral range provides minimized crosstalk
- High throughput USB-3 system featuring a fast 2D Scientific BI CMOS running at 94 to 188 frames per second, acquiring 8, 16 or 32 simultaneous spectra (2048 pixels per spectrum)

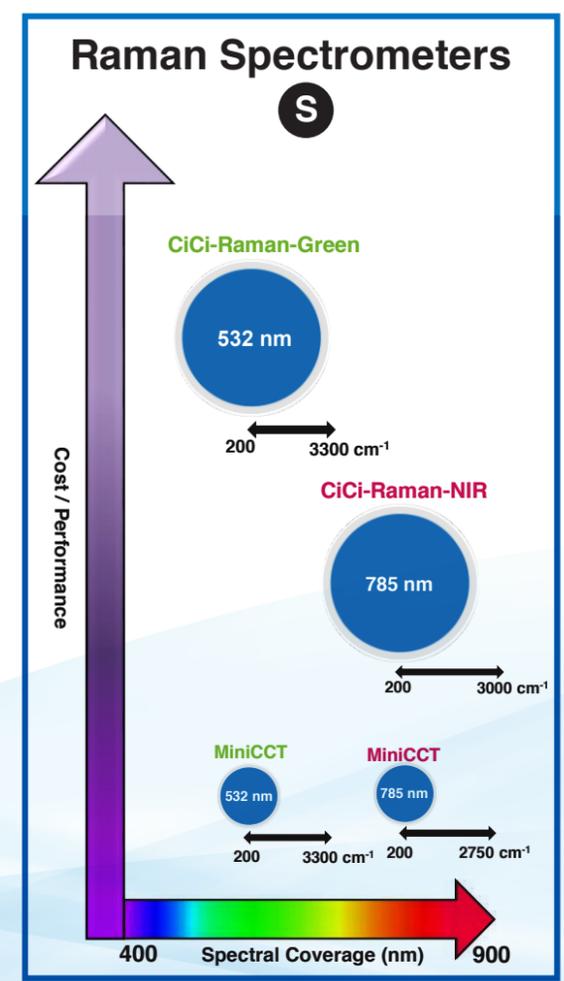
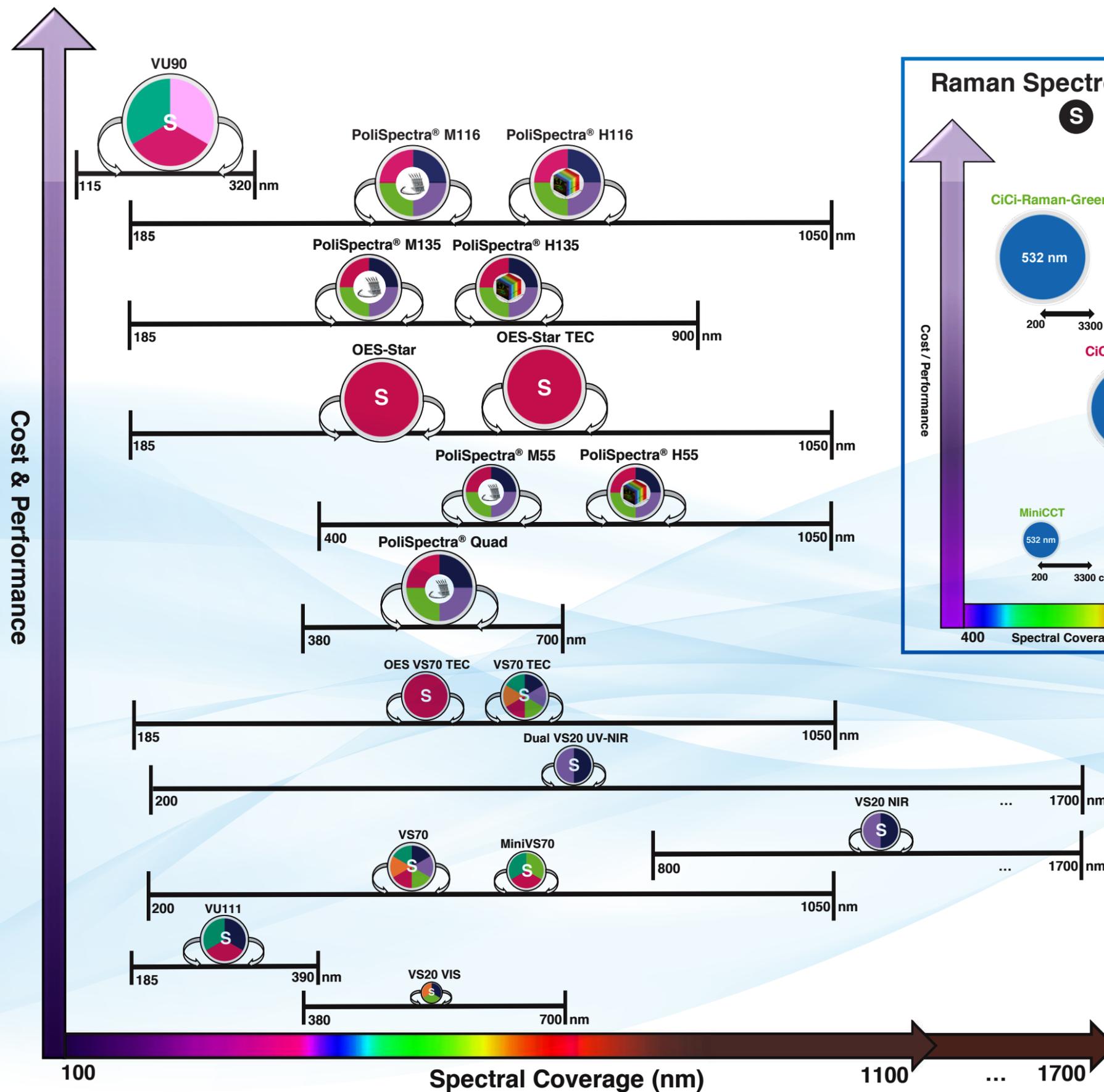
PoliSpectra® H116 Imaging Spectrometer for Hyperspectral from UV to NIR



Ultra-high performance rugged spectrometer for hyperspectral imaging with a 2D sCMOS Camera

- For line-image scanning, in a push-broom hyperspectral configuration
- High throughput, USB-3 system featuring a fast 2D Scientific BI CMOS with rolling shutter, running at 94 (HDR) to 188 (Standard Mode) frames per second (2048 pixels per spectrum)

OEM Spectrometer Selection Guide



Legend

Spectrometer Input Type

- S Single-fiber Input
- Multi-fiber Input
- Hyperspectral Imager

Technique & Application

- Emission (OES)
- Absorbance
- Fluorescence
- Reflectance
- Raman
- Metrology
- Photoluminescence
- Colorimetry

Spectrometer Size

- ≤ 10.5x9x7 inches
- ≤ 8x8x8 inches
- ≤ 7.5x4.5x5 inches
- ≤ 7.5x4.5x3 inches
- ≤ 6x6x7.5 inches
- ≤ 5x5x5 inches
- ≤ 5x5x2 inches
- ≤ 2x2x2 inches

OEM Philosophy and Mission

3 Centers of Excellence Dedicated to OEM Spectroscopy and Camera Solutions in US, EU, and Asia

Our mission is to provide a complete development and manufacturing experience, from optical simulations to opto-mechanical design and prototyping of spectroscopic and camera systems extending to and including electronics, firmware, software design and first articles.

Our products provide superior performance, reliability and stability combined with robust cost reduction. Capable of flexible high volume production capacity in quantities of hundreds to thousands per year, we offer full confidentiality providing "Black Boxes" or private labelling using your logo or graphics.

Unmatched customer service is provided by our exceptionally experienced workforce featuring on-time delivery and flexibility allowing scheduling modifications.

Adhering to Copy Exactly! Processes (CE!) our fully trained staff from engineering to manufacturing form a dedicated OEM engineering force that supports you over the lifetime of the product.

Scientific Segment - OEM Products and Capabilities:

- Custom master optical diffraction gratings
- Diffraction grating replicas (concave, convex and flat)
- Spectrometers, optical assemblies with pre-aligned sensors (CCD, PDA, CMOS, InGaAs) using either customers' or HORIBA's OEM electronics
- OES spectrometers
- Spectroscopy systems or modular engines such as mini fluorometers and mini Raman systems
- Single and double scanning monochromators
- Imaging spectrographs and spectrometers with CCD or CMOS cameras
- Multispectra spectrometers with multiple fiber input / MultiTrack spectroscopy
- Hyperspectral system with HORIBA camera or customer provided (Push-broom configurations)
- Cameras: Spectroscopic deep-cooled scientific cameras (1D and 2D CCD & InGaAs – FI and BI)
- OEM electronics for optosensors ranging from PD and PDA to CCD and CMOS sensors
- Imaging cameras: Uncooled and cooled with FI and BI high-end scientific CMOS
- VUV/FUV spectrometers and CCD vacuum and N2-purged cameras

Scientific Deep Cooled CCD, InGaAs and CMOS cameras



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